

D HSS Cobalt Spiralbohrer, kurz, DIN 338 RN

Einsatzbereich:

5% kobaltlegierter Spiralbohrer mit sehr hoher thermischer Belastbarkeit zum Bohren von Werkstoffen mit höherem Legierungsgehalt und Festigkeit über 800 N/mm².



Industriequalität
Industrial quality
Calidad industrial



Bohren mit stark verminderten Anpressdruck
Drilling with greatly reduced feed pressure
Perforar con una presión de avance muy disminuida



Punktgenaues Anbohren
Highly accurate centering
Perforación de gran precisión

E HSS Cobalt jobber drills, DIN 338 RN

Range of application:

5% cobalt-alloyed jobber drills with high heat-resistance for drilling steels with tensile strength over 800 N/mm², specially suitable for high alloyed steels, bearing-steels, hot/cold-rolled steel. Ideal for stainless steel.

ES Broca espiral HSS Cobalt, corta, DIN 338 RN

Aplicación:

Broca espiral HSS con 5 % de aleación de cobalto y muy alta clasificación térmica. Especialmente adecuadas para aceros un porcentaje elevado de aleación con R > 800 N/mm².



HSS Co5

DIN 338

Typ/Type/Tipo
RN

130°

Kreuzanschliff
Split Point
Punto afilado en cruz
C⁽¹⁾

5xd

Oberfläche: blank/TiN
Surface: bright/TiN
Superficie: brillante/TiN

Plastiktasche
Plastic wallet
Embalaje de plástico



Gewerbepack
Industrial packing
Paquete industrial



Einzelverpackung
Single packing
Embalaje individual




TiN

hohe Performance,
lange Standzeit

high performance,
long durability

Rendimiento elevado,
duración prolongada

Ø mm	Ø inch	l1 mm	l2 mm	Code 623			Code 613			Code 607	
				Art.-Nr.	Inh. Cont.		Art.-Nr.	Inh. Cont.	Art.-Nr.	Inh. Cont.	
				blank bright brillante			blank bright brillante			TiN	
1,00		34	12	00 623001001 00	1	10	00 61300100100	10	00 607001001 00	1	
1,10		36	14				00 61300110100	10	00 607001101 00	1	
1,19	3/64	38	16				00 61300119100	10	00 607001191 00	1	
1,20		38	16				00 61300120100	10	00 607001201 00	1	
1,30		38	16				00 61300130100	10	00 607001301 00	1	
1,40		40	18				00 61300140100	10	00 607001401 00	1	
1,50		40	18	00 623001501 00	1	10	00 61300150100	10	00 607001501 00	1	
1,59	1/16	43	20				00 61300159100	10	00 607001591 00	1	
1,60		43	20				00 61300160100	10	00 607001601 00	1	
1,70		43	20				00 61300170100	10	00 607001701 00	1	
1,80		46	22				00 61300180100	10	00 607001801 00	1	
1,90		46	22				00 61300190100	10	00 607001901 00	1	
1,98	5/64	49	24				00 61300198100	10	00 607001981 00	1	
2,00		49	24	00 623002001 00	1	10	00 61300200100	10	00 607002001 00	1	
2,10		49	24				00 61300210100	10	00 607002101 00	1	
2,20		53	27				00 61300220100	10	00 607002201 00	1	
2,30		53	27				00 61300230100	10	00 607002301 00	1	
2,38	3/32	57	30				00 61300238100	10	00 607002381 00	1	
2,40		57	30				00 61300240100	10	00 607002401 00	1	
2,50		57	30	00 623002501 00	1	10	00 61300250100	10	00 607002501 00	1	
2,60		57	30				00 61300260100	10	00 607002601 00	1	
2,70		61	33				00 61300270100	10	00 607002701 00	1	
2,78	7/64	61	33				00 61300278100	10	00 607002781 00	1	
2,80		61	33				00 61300280100	10	00 607002801 00	1	

⁽¹⁾ ≥ Ø 2,0 mm



Metall- und Edelstahlbohrer
Metal drills and stainless steel drills
Broca para metal y broca de acero inoxidable